

MILLING
MILLING
MILLING

Reese + Fischer GmbH + Co. KG

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6106 7
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6202 9

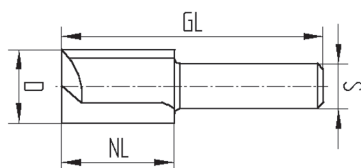
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either one or two straight cutting edges •
RH rotation • parallel shank 6 mm

for use on portable and stationary routers with
concentric clamping chucks with manual feed (MAN)

for soft- and hardwood

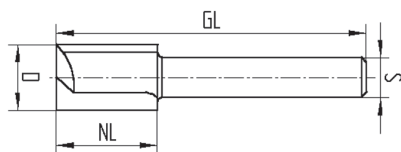
HS	D	NL	GL	Z	S	Part number RH
	2	6	42	1	6	6602.020.060.HS.R
	3	8	42	1	6	6602.030.080.HS.R
	4	10	42	1	6	6602.040.100.HS.R
	4	10	48	2	6	6602.040.002.HS.R
	5	15	42	2	6	6602.050.150.HS.R
	6	16	44	2	6	6602.060.160.HS.R
	6	30	60	2	6	6602.060.300.HS.R
	6	30	70	2	6	6602.060.307.HS.R
	7	20	65	2	6	6602.070.200.HS.R
	8	20	48	2	6	6602.080.200.HS.R
	8	30	57	2	6	6602.080.300.HS.R
	9	20	65	2	6	6602.090.200.HS.R
	10	20	52	2	6	6602.100.200.HS.R
	10	30	57	2	6	6602.100.300.HS.R
	12	20	52	2	6	6602.120.200.HS.R
	12	30	60	2	6	6602.120.300.HS.R
	14	20	52	2	6	6602.140.200.HS.R
	14	40	66	2	6	6602.140.400.HS.R
	15	20	48	2	6	6602.150.200.HS.R
	15	25	51	2	6	6602.150.250.HS.R
	20	20	51	2	6	6602.200.200.HS.R
	22	17	48	2	6	6602.220.170.HS.R

for hardwood, wood composites and coated materials

TC	D	NL	GL	Z	S	Part number RH
	3	6	45	2	6	6602.030.060.HW.R
	5	12	60	1	6	6602.050.121.VH.R
	5	12	45	2	6	6602.050.120.HW.R
	6	14	49	2	6	6602.060.140.HW.R
	6	20	50	2	6	6602.060.200.HW.R
	8	20	50	2	6	6602.080.200.HW.R
	8	30	57	2	6	6602.080.300.HW.R
	10	20	50	2	6	6602.100.200.HW.R
	10	30	57	2	6	6602.100.300.HW.R
	12	20	45	2	6	6602.120.200.HW.R
	12	30	57	2	6	6602.120.300.HW.R
	14	20	50	2	6	6602.140.200.HW.R
	15	20	48	2	6	6602.150.200.HW.R
	16	20	50	2	6	6602.160.200.HW.R
	16	30	57	2	6	6602.160.300.HW.R
	18	20	45	2	6	6602.180.200.HW.R
	20	20	51	2	6	6602.200.200.HW.R
	20	25	53	2	6	6602.200.250.HW.R
	22	20	50	2	6	6602.220.200.HW.R



either one or two straight cutting edges • RH rotation •
standard length • parallel shank 8 mm



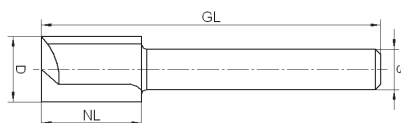
for use on portable and stationary routers with concentric
clamping chucks with manual feed (MAN)

for soft- and hardwood

HS	D	NL	GL	Z	S	Part number RH
	3	8	42	1	8	6804.030.080.HS.R
	4	10	48	2	8	6804.040.002.HS.R
	6	16	49	2	8	6804.060.160.HS.R
	8	20	51	2	8	6804.080.200.HS.R
	10	30	60	2	8	6804.100.300.HS.R
	14	20	48	2	8	6804.140.200.HS.R
	15	20	48	2	8	6804.150.200.HS.R
	18	20	50	2	8	6804.180.200.HS.R

for hardwood, wood composites and coated materials • no TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	3	6	45	2	8	6804.030.060.HW.R
	5	12	45	2	8	6804.050.120.HW.R
	6	14	44	2	8	6804.060.140.HW.R
	8	20	50	2	8	6804.080.200.HW.R
	10	30	57	2	8	6804.100.300.HW.R
	12	20	45	2	8	6804.120.200.HW.R
	15	20	48	2	8	6804.150.200.HW.R
	20	20	51	2	8	6804.200.200.HW.R
	22	20	50	2	8	6804.220.200.HW.R



either one or two straight cutting edges • RH rotation •
long version • parallel shank 8 mm

for use on portable and stationary routers with concentric
clamping chucks with manual feed (MAN)

for soft- and hardwood

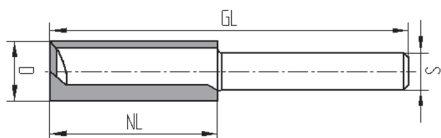
HS	D	NL	GL	Z	S	Part number RH
	2,5	6	55	1	8	6809.025.060.HS.R
	3	8	55	1	8	6809.030.080.HS.R
	3,5	8	55	1	8	6809.035.080.HS.R
	4	10	55	1	8	6809.040.100.HS.R
	4	12	70	1	8	6809.040.120.HS.R
	4,5	15	55	1	8	6809.045.150.HS.R
	5	17	55	2	8	6809.050.170.HS.R
	7	23	55	2	8	6809.070.230.HS.R
	8	23	55	2	8	6809.080.230.HS.R
	9	23	55	2	8	6809.090.230.HS.R
	11	20	60	2	8	6809.110.200.HS.R
	12	20	60	2	8	6809.120.200.HS.R
	13	20	60	2	8	6809.130.200.HS.R
	14	20	60	2	8	6809.140.200.HS.R
	15	20	60	2	8	6809.150.200.HS.R
	18	20	70	2	8	6809.180.200.HS.R
	22	10	70	2	8	6809.220.100.HS.R
	24	10	60	2	8	6809.240.100.HS.R
	25	10	70	2	8	6809.250.050.HS.R
	30	10	70	2	8	6809.300.050.HS.R

for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	2	4	55	1	8	6809.020.040.HW.R
	3	6	55	2	8	6809.030.060.HW.R
	4	10	55	2	8	6809.040.100.HW.R
	5	12	55	2	8	6809.050.120.HW.R
	6	14	55	2	8	6809.060.140.HW.R
	7	17	55	2	8	6809.070.170.HW.R
	8	20	55	2	8	6809.080.200.HW.R
	8	30	90	2	8	6809.080.300.HW.R
	10	20	60	2	8	6809.100.200.HW.R
	10	30	90	2	8	6809.100.300.HW.R
	11	20	60	2	8	6809.110.200.HW.R
	12	20	60	2	8	6809.120.200.HW.R
	14	20	60	2	8	6809.140.200.HW.R
	14	30	90	2	8	6809.140.300.HW.R
	15	20	60	2	8	6809.150.200.HW.R
	18	20	70	2	8	6809.180.200.HW.R
	18	30	65	2	8	6809.180.300.HW.R
	22	20	70	2	8	6809.220.160.HW.R
	24	16	70	2	8	6809.240.160.HW.R
	25	16	70	2	8	6809.250.160.HW.R
	26	16	70	2	8	6809.260.160.HW.R
	28	16	70	2	8	6809.280.160.HW.R



two straight cutting edges • RH rotation •
parallel shank 10 mm



for use on portable and stationary routers
with manual feed (MAN)

for plastic, softwood and hardwood

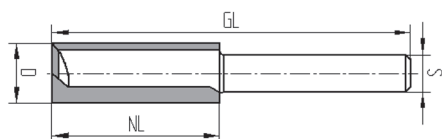
HS	D	NL	GL	Z	S	Part number RH
	5	15	60	2	10	6105.050.000.HS.R
	6	15	60	2	10	6105.060.000.HS.R
	8	30	70	2	10	6105.080.000.HS.R
	13	40	75	2	10	6105.130.000.HS.R
	14	60	90	2	10	6105.140.600.HS.R
	18	15	57	2	10	6105.180.150.HS.R
	19	40	75	2	10	6105.190.000.HS.R
	20	40	75	2	10	6105.200.000.HS.R
	24	15	57	2	10	6105.240.150.HS.R

for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	4	10	49	2	10	6105.040.000.HW.R
	8	20	60	2	10	6105.080.000.HW.R
	16	15	57	2	10	6105.160.150.HW.R
	20	25	70	2	10	6105.200.000.HW.R
	22	15	57	2	10	6105.220.150.HW.R
	22	25	70	2	10	6105.220.000.HW.R
	25	25	70	2	10	6105.250.000.HW.R



two straight cutting edges • RH rotation •
parallel shank 10 mm



for use on portable and stationary routers
with manual feed (MAN)

for plastic, softwood and hardwood

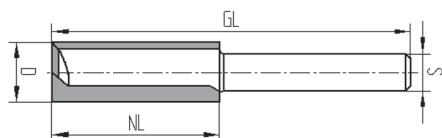
HS	D	NL	GL	Z	S	Part number RH
	15	42	87	2	10	6106.150.000.HS.R

for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	10	35	87	2	10	6106.100.000.HW.R
	12	35	87	2	10	6106.120.000.HW.R
	14	35	87	2	10	6106.140.000.HW.R



two straight cutting edges • RH or LH rotation •
parallel shank 10 mm



for use on portable and stationary routers
with manual feed (MAN)

for plastic, softwood and hardwood

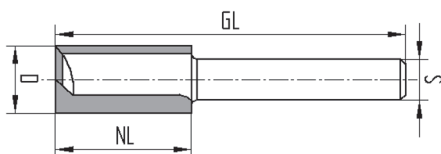
HS	D	NL	GL	Z	S	Part number LH	Part number RH
	10	40	97	2	10	6107.100.000.HS.L	-
	10	50	100	2	10	-	6107.1050.0010.HS.R
	20	48	97	2	10	-	6107.200.000.HS.R

for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number LH	Part number RH
	11	40	97	2	10	-	6107.110.000.HW.R
	17	45	97	2	10	-	6107.170.000.HW.R
	18	45	97	2	10	-	6107.180.000.HW.R



two straight cutting edges • RH rotation •
parallel shank 12 mm



for use on portable and stationary routers with concentric
clamping chucks etc. with manual feed (MAN)

for soft- and hardwood

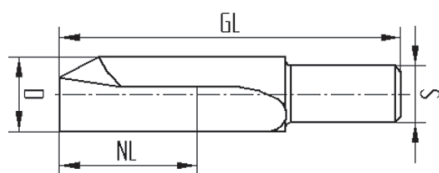
HS	D	NL	GL	Z	S	Part number RH
	12	35	90	2	12	6202.120.000.HS.R
	14	35	90	2	12	6202.140.000.HS.R
	14	50	110	2	12	6202.140.500.HS.R
	16	35	75	2	12	6202.160.350.HS.R
	16	35	90	2	12	6202.160.000.HS.R
	18	35	90	2	12	6202.180.000.HS.R
	20	35	90	2	12	6202.200.000.HS.R

for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	10	35	90	2	12	6202.100.000.HW.R
	12	35	90	2	12	6202.120.350.HW.R
	14	35	90	2	12	6202.140.000.HW.R
	16	35	90	2	12	6202.160.000.HW.R
	16	60	110	2	12	6202.160.600.HW.R
	18	35	90	2	12	6202.180.000.HW.R
	18	60	110	2	12	6202.180.600.HW.R
	20	35	90	2	12	6202.200.000.HW.R
	22	60	110	2	12	6202.220.600.HW.R
	24	35	90	2	12	6202.240.000.HW.R



one straight cutting edge • RH rotation •
stepped parallel shank



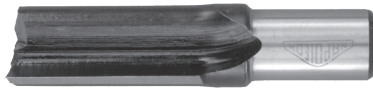
for grooving, jointing and contour cutting in softwood and
hardwood on stationary routers in excentric clamping chucks
with manual feed (MAN) or mechanical feed (MEC)

short design

620	D	NL	GL	S	Part number RH
	6,5	16	50	9,5	620.065.000.HS.R
	7	16	50	9,5	620.070.000.HS.R
	9	20	55	9,5	620.090.000.HS.R
	11	23	60	9,5	620.110.000.HS.R
	17	35	65	12	620.170.000.HS.R
	18	38	70	12	620.180.000.HS.R
	19	38	70	12	620.190.000.HS.R

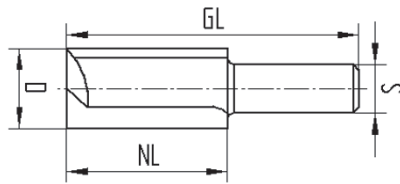
long design

625	D	NL	GL	S	Part number RH
	18	60	90	12	625.180.000.HS.R
	20	65	95	12	625.200.000.HS.R



two straight cutting edges • RH rotation •
short design • stepped parallel shank

for grooving, jointing and contour cutting
on stationary routers in concentric clamping chucks
with manual feed (MAN) or mechanical feed (MEC)



for soft- and hardwood

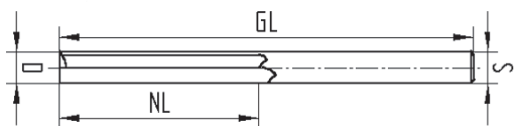
630	D	NL	GL	S	Part number RH
HS	8	25	55	9,5	630.080.000.HS.R
	16	35	65	12	630.160.000.HS.R
	18	38	70	12	630.180.000.HS.R

for hardwood, wood composites and coated materials

631	D	NL	GL	S	Part number RH
TC	18	35	69	12	631.180.000.HW.R

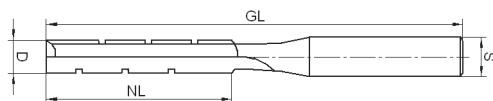


two straight cutting edges • RH rotation •
common shank and drilling diameter



for cutting mortise slots etc. in softwood
on e. g. mortise slot machines

TS	D	NL	GL	Z	S	Part number RH
	6	35	110	2	6	923.060.000.SP.R
	7	40	115	2	7	923.070.000.SP.R
	9	48	125	2	9	923.090.000.SP.R
	11	50	135	2	11	923.110.000.SP.R
	12	55	140	2	12	923.120.000.SP.R



two straight cutting edges • chip breaking grooves •
RH or LH rotation • stepped parallel shank

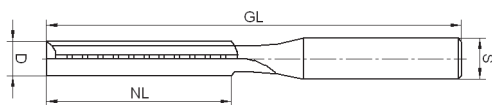
for cutting mortise slots etc. in softwood
on e. g. mortise slot machines

shank 13x50 mm

TS	D	NL	GL	Z	S	Part number LH	Part number RH
	5	34	115	2	13	920.050.130.SP.L	-
	6	36	120	2	13	920.060.130.SP.L	-
	7	38	125	2	13	920.070.130.SP.L	920.070.130.SP.R
	8	40	130	2	13	920.080.130.SP.L	-
	9	43	135	2	13	920.090.130.SP.L	920.090.130.SP.R
	10	45	140	2	13	920.100.130.SP.L	-
	11	48	145	2	13	920.110.130.SP.L	-
	13	53	155	2	13	920.130.130.SP.L	-
	14	56	160	2	13	920.140.130.SP.L	920.140.130.SP.R
	15	60	165	2	13	920.150.130.SP.L	-
	16	63	170	2	13	920.160.130.SP.L	920.160.130.SP.R
	17	67	180	2	13	920.170.130.SP.L	920.170.130.SP.R
	18	67	180	2	13	-	920.180.130.SP.R
	19	71	185	2	13	-	920.190.130.SP.R
	21	75	190	2	13	-	920.210.130.SP.R
	22	75	190	2	13	-	920.220.130.SP.R

shank 16x50 mm

TS	D	NL	GL	Z	S	Part number LH	Part number RH
	6	36	120	2	16	920.060.160.SP.L	920.060.160.SP.R
	7	38	125	2	16	920.070.160.SP.L	920.070.160.SP.R
	9	43	135	2	16	920.090.160.SP.L	-
	10	45	140	2	16	920.100.160.SP.L	920.100.160.SP.R
	12	50	150	2	16	920.120.160.SP.L	-
	14	56	160	2	16	920.140.160.SP.L	-
	16	63	170	2	16	920.160.160.SP.L	-
	17	67	180	2	16	920.170.160.SP.L	-
	18	67	180	2	16	920.180.160.SP.L	-
	20	71	185	2	16	920.200.160.SP.L	-
	22	75	190	2	16	-	920.220.160.SP.R



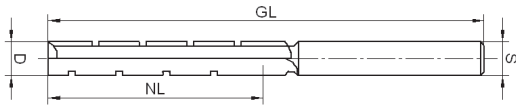
two straight cutting edges • chip breakers •
RH rotation • stepped parallel shank

for cutting mortise slots etc. in softwood
on e. g. mortise slot machines

TS	D	NL	GL	Z	S	Part number RH
	6	36	120	2	13	921.060.130.SP.R
	9	43	125	2	13	921.090.130.SP.R
	10	45	130	2	13	921.100.130.SP.R
	13	53	145	2	13	921.130.130.SP.R
	16	63	160	2	16	921.160.160.SP.R
	17	65	165	2	16	921.170.160.SP.R
	18	67	170	2	16	921.180.160.SP.R

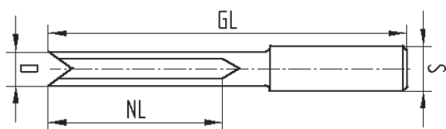


two straight cutting edges • chip breaking grooves •
RH rotation • parallel shank 16 mm



designed to rout lockset pockets in softwood
on mortise slot machines

TS							Part number
	D	NL	GL	Z	S		RH
	20	130	200	2	16	918.200.130.WS.R	



either two or four cutting edges • parallel shank

for working softwood and hardwood on e. g.
special machines with reciprocating feed units

two cutting edges • common shank and drilling diameter

912	D	NL	GL	Z	S	Part number
	6	38	90	2	6	912.060.000.HS.0
	7	23	80	2	7	912.070.230.HS.0
	7	38	95	2	7	912.070.380.HS.0
	8	42	95	2	8	912.080.000.HS.0
	9	26	80	2	9	912.090.260.HS.0
	9	46	100	2	9	912.090.460.HS.0
	10	51	105	2	10	912.100.000.HS.0
	11	56	110	2	11	912.110.000.HS.0
	12	61	115	2	12	912.120.000.HS.0

two cutting edges • shank 10 mm

911	D	NL	GL	Z	S	Part number
	13	65	120	2	10	911.130.000.HS.0
	14	30	80	2	10	911.140.000.HS.0

two cutting edges • shank 13 mm

910	D	NL	GL	Z	S	Part number
	6	38	90	2	13	910.060.000.HS.0

two cutting edges • shank 16 mm

913	D	NL	GL	Z	S	Part number
	6	38	90	2	16	913.060.000.HS.0
	8	42	100	2	16	913.080.000.HS.0
	9	46	100	2	16	913.090.000.HS.0

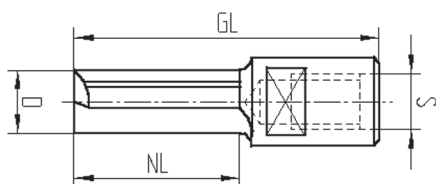
four cutting edges

914	D	NL	GL	Z	S	Part number
	6	38	90	4	13	914.060.000.HS.0
	7	34	80	4	10	914.070.340.HS.0
	9	46	100	4	13	914.090.000.HS.0
	10	40	75	4	10	914.100.400.HS.0
	11	30	70	4	10	914.110.300.HS.0
	14	70	120	4	13	914.140.000.HS.0



two straight cutting edges • RH rotation •
short design • shank internal thread M10

for use on portable routers etc. with manual feed (MAN)



for soft- and hardwood

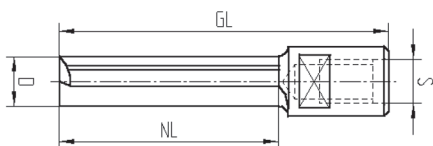
HS	D	NL	GL	Z	S	Part number RH
	4	12	55	2	IG M10	640-6.040.000.HS.R
	5	16	55	2	IG M10	640-6.050.000.HS.R
	6	18	55	2	IG M10	640-6.060.000.HS.R
	7	18	55	2	IG M10	640-6.070.000.HS.R
	8	20	55	2	IG M10	640-6.080.000.HS.R
	9	20	55	2	IG M10	640-6.090.000.HS.R
	11	20	55	2	IG M10	640-6.110.000.HS.R
	12	20	55	2	IG M10	640-6.120.000.HS.R
	13	22	55	2	IG M10	640-6.130.000.HS.R
	14	22	55	2	IG M10	640-6.140.000.HS.R
	15	25	55	2	IG M10	640-6.150.000.HS.R
	18	27	57	2	IG M10	640-6.180.000.HS.R
	19	27	57	2	IG M10	640-6.190.000.HS.R
	20	27	57	2	IG M10	640-6.200.000.HS.R
	22	27	57	2	IG M10	640-6.220.000.HS.R

for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	6	14	55	2	IG M10	640-6.060.000.HW.R
	8	20	55	2	IG M10	640-6.080.000.HW.R
	10	25	55	2	IG M10	640-6.100.000.HW.R
	11	25	55	2	IG M10	640-6.110.000.HW.R
	12	25	55	2	IG M10	640-6.120.000.HW.R
	13	25	55	2	IG M10	640-6.130.000.HW.R
	14	25	55	2	IG M10	640-6.140.000.HW.R
	15	25	55	2	IG M10	640-6.150.000.HW.R
	16	25	55	2	IG M10	640-6.160.000.HW.R
	17	25	55	2	IG M10	640-6.170.000.HW.R
	18	25	57	2	IG M10	640-6.180.000.HW.R
	19	25	57	2	IG M10	640-6.190.000.HW.R
	20	25	57	2	IG M10	640-6.200.000.HW.R
	24	25	57	2	IG M10	640-6.240.000.HW.R
	25	25	57	2	IG M10	640-6.250.000.HW.R



two straight cutting edges • RH rotation •
long design • shank internal thread M10



for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood

HS	D	NL	GL	Z	S	Part number RH
	7	35	67	2	IG M10	641-6.070.000.HS.R
	9	35	67	2	IG M10	641-6.090.000.HS.R
	10	35	70	2	IG M10	641-6.100.000.HS.R
	11	40	70	2	IG M10	641-6.110.000.HS.R
	12	40	72	2	IG M10	641-6.120.000.HS.R
	13	40	70	2	IG M10	641-6.130.000.HS.R
	14	40	72	2	IG M10	641-6.140.000.HS.R
	15	45	75	2	IG M10	641-6.150.000.HS.R
	18	45	75	2	IG M10	641-6.180.000.HS.R
	24	45	75	2	IG M10	641-6.240.000.HS.R

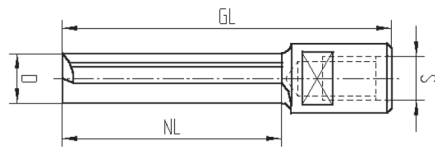
for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	12	35	67	2	IG M10	641-6.120.000.HW.R
	14	45	75	2	IG M10	641-6.140.450.HW.R
	15	45	75	2	IG M10	641-6.150.000.HW.R
	18	45	75	2	IG M10	641-6.180.000.HW.R
	20	45	75	2	IG M10	641-6.200.000.HW.R
	22	45	75	2	IG M10	641-6.220.000.HW.R
	24	45	75	2	IG M10	641-6.240.000.HW.R



two straight cutting edges • RH rotation •
shank internal thread M10

for use on portable routers etc. with manual feed (MAN)
for stair strings in softwood and hardwood

**HS***D*

9

NL

60

GL

94

Z

2

S

IG M10

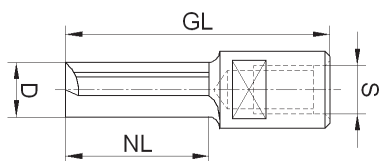
*Part number
RH*

651-6.090.000.HS.R



two straight cutting edges • RH rotation •
shank internal thread M12x1

for use on portable routers etc. with manual feed (MAN)

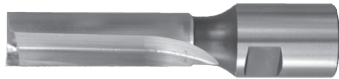


for soft- and hardwood

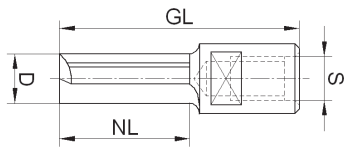
HS	D	NL	GL	Z	S	Part number RH
	8	23	60	2	IG M12x1	643-9.080.000.HS.R
	9	23	60	2	IG M12x1	643-9.090.000.HS.R
	10	23	60	2	IG M12x1	643-9.100.000.HS.R
	11	23	60	2	IG M12x1	643-9.110.000.HS.R
	12	23	60	2	IG M12x1	643-9.120.000.HS.R
	13	23	60	2	IG M12x1	643-9.130.000.HS.R
	14	23	60	2	IG M12x1	643-9.140.000.HS.R
	15	25	60	2	IG M12x1	643-9.150.000.HS.R
	16	25	60	2	IG M12x1	643-9.160.000.HS.R
	20	25	60	2	IG M12x1	643-9.200.000.HS.R
	22	25	60	2	IG M12x1	643-9.220.000.HS.R
	34	25	60	2	IG M12x1	643-9.340.000.HS.R
	35	25	60	2	IG M12x1	643-9.350.000.HS.R

for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	8	20	60	2	IG M12x1	643-9.080.000.HW.R
	9	23	60	2	IG M12x1	643-9.090.000.HW.R
	10	25	60	2	IG M12x1	643-9.100.000.HW.R
	11	23	60	2	IG M12x1	643-9.110.000.HW.R
	12	25	60	2	IG M12x1	643-9.120.000.HW.R
	13	25	60	2	IG M12x1	643-9.130.000.HW.R
	14	25	60	2	IG M12x1	643-9.140.000.HW.R
	15	25	60	2	IG M12x1	643-9.150.000.HW.R
	16	25	60	2	IG M12x1	643-9.160.000.HW.R
	17	25	60	2	IG M12x1	643-9.170.000.HW.R
	18	25	60	2	IG M12x1	643-9.180.000.HW.R
	19	25	60	2	IG M12x1	643-9.190.000.HW.R
	20	25	60	2	IG M12x1	643-9.200.000.HW.R
	22	25	60	2	IG M12x1	643-9.220.000.HW.R
	25	25	60	2	IG M12x1	643-9.250.000.HW.R
	30	25	60	2	IG M12x1	643-9.300.000.HW.R



two straight cutting edges • RH rotation •
shank internal thread M12x1



for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood

HS	D	NL	GL	Z	S	Part number RH
	9	35	67	2	IG M12x1	644-9.090.000.HS.R
	10	35	67	2	IG M12x1	644-9.100.000.HS.R
	12	35	67	2	IG M12x1	644-9.120.000.HS.R

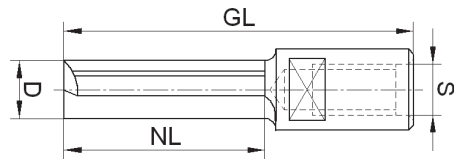
for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	12	35	67	2	IG M12x1	644-9.120.000.HW.R
	14	35	67	2	IG M12x1	644-9.140.000.HW.R
	16	35	67	2	IG M12x1	644-9.160.000.HW.R
	18	35	67	2	IG M12x1	644-9.180.000.HW.R
	20	35	67	2	IG M12x1	644-9.200.000.HW.R
	25	35	67	2	IG M12x1	644-9.250.000.HW.R



two straight cutting edges • RH rotation •
shank internal thread M12x1

for use on portable routers etc. with manual feed (MAN)



for soft- and hardwood

HS	D	NL	GL	Z	S	Part number RH
	12	45	80	2	IG M12x1	642-9.120.000.HS.R
	18	45	80	2	IG M12x1	642-9.180.000.HS.R
	20	45	80	2	IG M12x1	642-9.200.000.HS.R

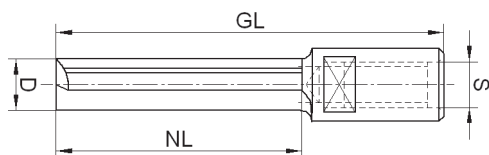
for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	12	45	80	2	IG M12x1	642-9.120.450.HW.R
	14	45	80	2	IG M12x1	642-9.140.000.HW.R
	15	45	80	2	IG M12x1	642-9.150.000.HW.R
	16	45	80	2	IG M12x1	642-9.160.000.HW.R
	18	45	80	2	IG M12x1	642-9.180.000.HW.R
	20	45	80	2	IG M12x1	642-9.200.000.HW.R



two straight cutting edges • RH rotation •
shank internal thread M12x1

for use on portable routers etc. with manual feed (MAN)

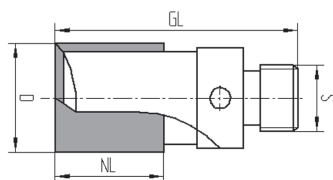
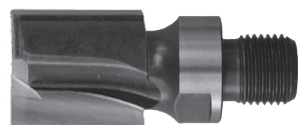


for soft- and hardwood

HS	D	NL	GL	Z	S	Part number RH
	18	60	92	2	IG M12x1	645-9.180.000.HS.R
	20	60	92	2	IG M12x1	645-9.200.000.HS.R
	24	60	92	2	IG M12x1	645-9.240.000.HS.R

for hardwood, wood composites and coated materials • with TC-fitted plunge tip

TC	D	NL	GL	Z	S	Part number RH
	18	60	92	2	IG M12x1	645-9.180.000.HW.R
	20	60	92	2	IG M12x1	645-9.200.000.HW.R



either two or three cutting edges • helical or straight edge •
RH rotation • shank external thread M16x1,5

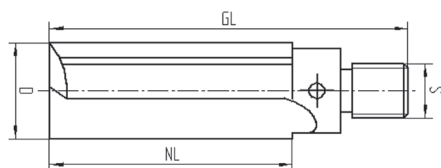
for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood • helical edge

HS	D	NL	GL	Z	S	Part number RH
	20	30	64	3	AG M16x1,5	650-16.200.000.HS.R

for hardwood, wood composites and coated materials • straight edge • with TC-fitted plunge tip

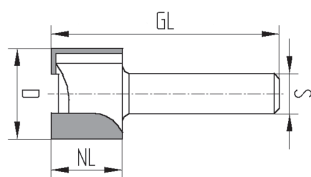
TC	D	NL	GL	Z	S	Part number RH
	25	25	61	2	AG M16x1,5	650-16.250.002.HW.R
	25	25	61	3	AG M16x1,5	650-16.250.003.HW.R
	35	25	61	2	AG M16x1,5	650-16.350.002.HW.R



two straight cutting edges • RH rotation •
shank external thread M16x1,5

for use on portable routers etc. with manual feed (MAN)
for stair strings in softwood and hardwood

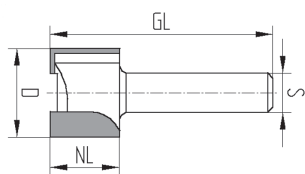
HS						
	<i>D</i>	<i>NL</i>	<i>GL</i>	<i>Z</i>	<i>S</i>	<i>Part number RH</i>
	12	60	99	2	AG M16x1,5	651-16.120.000.HS.R
	16	60	99	2	AG M16x1,5	651-16.160.000.HS.R



two cutting edges • RH rotation • parallel shank 6 mm

for working hardwood, wood composites and coated materials on portable routers etc. with manual feed (MAN)

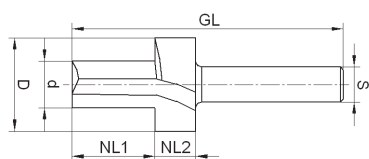
TC	D	NL	GL	S	Part number RH
	18	12	37	6	6620.180.120.HW.R
	20	16	44	6	6620.200.160.HW.R



two cutting edges • RH rotation • parallel shank 8 mm

for working hardwood, wood composites and coated materials on portable routers etc. with manual feed (MAN)

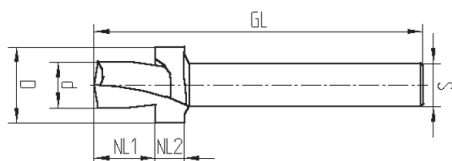
TC	D	NL	GL	Z	S	Part number RH
	18	12	37	2	8	6820.180.120.HW.R



two cutting edges • RH rotation • two-stage •
parallel shank 8 mm

for cutting stepped grooves for closure fittings etc.
in softwood and hardwood on portable routers etc.
with manual feed (MAN)

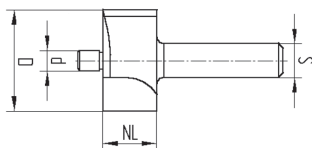
HS	d	NL1	D	NL2	GL	Z	S	Part number RH
	11	10	16	10	50	2	8	6860.110.161.HS.R



two helical cutting edges • two-stage • RH or LH rotation •
special design • parallel shank

for cutting casement bolts in aluminium and
UPVC profiles etc. on copying machines e. g. Rotox

HS	d	NL1	D	NL2	GL	Z	S	Part number LH	Part number RH
	6,5	5,6	18	4	117	2	8	-	7860.065.180.HS.R
	8	17,5	16	13	70,5	2	10	-	7160.080.160.HS.R
	10	15	12,5	5	75	2	10	-	7160.100.125.HS.R
	10,1	7	17,1	7	75	2	10	7160.101.171.HS.L	7160.101.171.HS.R
	10,1	12	17,1	7	75	2	10	7160.101.127.HS.L	7160.101.127.HS.R
	10,3	22	13,1	7	70	2	10	-	7160.103.131.HS.R
	10,5	14	15	7	77	2	10	-	7160.105.157.HS.R
	10,5	7	17,5	7	75	2	10	7160.105.775.HS.L	7160.105.775.HS.R
	10,5	7	17,5	7	95	2	10	-	7160.105.795.HS.R
	10,5	12	17,5	7	75	2	10	7160.105.175.HS.L	7160.105.175.HS.R
	10,5	12	17,5	7	95	2	10	7160.105.950.HS.L	7160.105.950.HS.R
	12	7	21	7	75	2	10	-	7160.120.210.HS.R
	12,1	7	19,1	7	70	2	10	7160.121.707.HS.L	7160.121.707.HS.R
	12,1	12	19,1	7	75	2	10	-	7160.121.750.HS.R
	12,1	12	19,1	7	95	2	10	7160.121.191.HS.L	-
	12,5	22	19,5	7	95	2	10	-	7160.125.195.HS.R
	12,5	35	19,5	15	115	2	12	-	7260.125.195.HS.R
	14	7	22	10	75	2	10	7160.140.220.HS.L	-



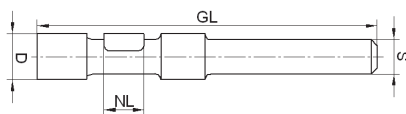
two cutting edges • RH rotation • with guide pin •
parallel shank 8 mm

for working softwood and hardwood on portable routers etc.
with manual feed (MAN)

HS	D	NL	d	Z	S	Part number RH
	23,8	13	4,8	2	8	6852.238.000.HS.R



one cutting edge • RH rotation • with guide pin •
parallel shank 6 mm

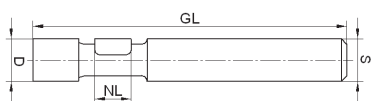


for milling apertures, contour cutting, etc.
in hardwood, wood composites and coated materials
on portable routers etc. with manual feed (MAN)

TC	D	NL	GL	S	Part number RH
	8	8	48	6	6614.080.000.HW.R

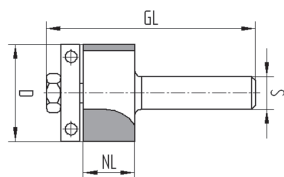


one cutting edge • RH rotation • with guide pin •
parallel shank 8 mm



for apertures, contour cutting, etc. in hardwood,
wood composites and coated materials on portable
routers etc. with manual feed (MAN)

TC	D	NL	GL	Z	S	Part number RH
	8	8	48	1	8	6814.080.000.HW.R



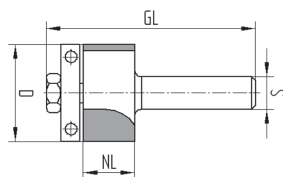
two cutting edges • RH rotation • with ball bearing guide •
parallel shank 6 mm

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	NL	GL	S	Part number RH
	12,7	25	63	6	6670.127.250.HW.R
	13	6,35	50	6	6670.130.063.HW.R
	19	12	50	6	6670.190.120.HW.R
	22	16	55	6	6670.220.160.HW.R
	22	20	60	6	6670.220.200.HW.R

spare parts

	Denotation	D	d	PU	Part number spare parts
	ball bearing	12,7	4,8	3	100.127.048.SM.0
	ball bearing	13	4	3	100.130.040.SM.0
	ball bearing	19	6	3	100.190.060.SM.0
	ball bearing	22	6,35 with AR	3	100.220.063.SM.A



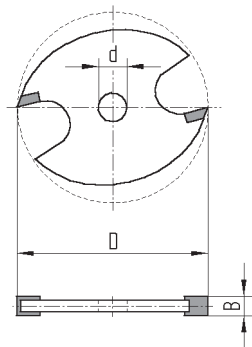
two cutting edges • RH rotation • with ball bearing guide •
parallel shank 8 mm

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	NL	GL	Z	S	Part number RH
	12,7	25	63	2	8	6870.127.250.HW.R
	13	6,35	52	2	8	6870.130.063.HW.R
	22	20	60	2	8	6870.220.200.HW.R

spare parts

Denotation	D	d	PU	Part number spare parts
ball bearing	12,7	4,8	3	100.127.048.SM.0
ball bearing	13	4	3	100.130.040.SM.0
ball bearing	22	6,35 with AR	3	100.220.063.SM.A



two TC-fitted cutting edges • RH rotation • bore 6 mm

for grooving and slotting of hardwood, wood composites
and coated materials on spindles and arbors etc.
with manual feed (MAN)

version with bore 8 mm available without extra-charge

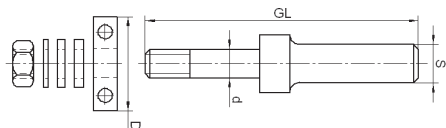
diameter 40 mm

6640	B	D	d	Z	Part number RH
	1,5	40	6	2	6640.015.000.HW.R
	2	40	6	2	6640.020.000.HW.R
	2,2	40	6	2	6640.022.000.HW.R
	2,5	40	6	2	6640.025.000.HW.R
	2,8	40	6	2	6640.028.000.HW.R
	3,5	40	6	2	6640.035.000.HW.R
	4	40	6	2	6640.040.000.HW.R
	5	40	6	2	6640.050.000.HW.R
	6	40	6	2	6640.060.000.HW.R

diameter 45 mm

6645	B	D	d	Z	Part number RH
	1,5	45	6	2	6645.015.000.HW.R
	1,8	45	6	2	6645.018.000.HW.R
	2	45	6	2	6645.020.000.HW.R
	2,2	45	6	2	6645.022.000.HW.R
	2,5	45	6	2	6645.025.000.HW.R
	2,8	45	6	2	6645.028.000.HW.R
	3	45	6	2	6645.030.000.HW.R
	3,5	45	6	2	6645.035.000.HW.R
	4	45	6	2	6645.040.000.HW.R
	5	45	6	2	6645.050.000.HW.R
	6	45	6	2	6645.060.000.HW.R

ARBOR



to take grooving saws with bore diameter 6 or 8 mm
in RH rotation on portable routers etc.

for bore diameter 6 mm

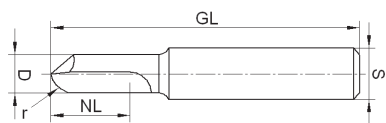
	D	d	GL	S	Part number RH
	12	6	45	6	6641.120.060.SM.R
	12	6	50	8	6841.120.060.SM.R

for bore diameter 6 mm • with ball bearing

	D	d	GL	S	Part number RH
	19	6	52	6	6671.190.060.SM.R
	19	6	52	8	6871.190.060.SM.R
	19	6	54	IG M10	6971-6.000.000.SM.R

for bore diameter 8 mm

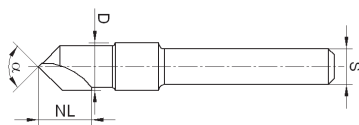
	D	d	GL	S	Part number RH
	16	8	54	8	6841.160.080.SM.R



one cutting edge • RH rotation • parallel shank 8 mm

for decorative grooving, lettering and engraving, etc.
in softwood and hardwood on portable routers etc.
with manual feed (MAN)

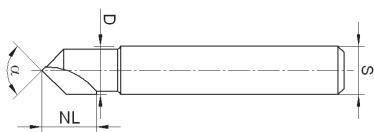
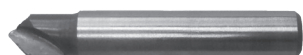
HS	D	r	NL	GL	Z	S	Part number RH
	4,8	2,4	12	44	1	8	6817.048.024.HS.R



one cutting edge • RH rotation • parallel shank 6 mm

for milling V-grooves, decorative grooves, lettering and bevelling in hardwood, wood composites and coated materials on portable routers etc. with manual feed (MAN)

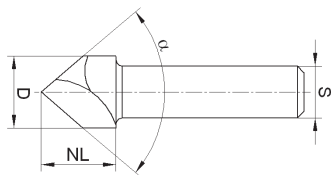
TC	D	α	NL	Z	S	Part number RH
	8	90	9	1	6	6611.080.900.HW.R



one cutting edge • RH rotation • parallel shank 8 mm

for V-grooves, decorative grooves, lettering and bevelling of hardwood, wood composites and coated materials on portable routers etc. with manual feed (MAN)

TC	D	a	NL	Z	S	Part number RH
	8	90	9	1	8	6811.080.900.HW.R



two cutting edges • RH rotation • parallel shank 6 mm

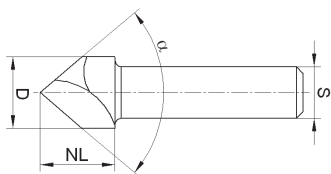
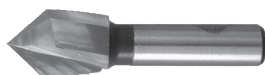
for milling V-grooves, decorative grooves, lettering or bevelling
on portable routers etc. with manual feed (MAN)

for soft- and hardwood

HS	D	α	NL	Z	S	Part number RH
	11	60	14	2	6	6610.110.600.HS.R
	12,5	90	18	2	6	6610.125.900.HS.R
	14	90	18	2	6	6610.140.900.HS.R

for hardwood, wood composites and coated materials

TC	D	α	NL	Z	S	Part number RH
	14	90	13	2	6	6610.140.900.HW.R



two cutting edges • RH rotation • parallel shank 8 mm

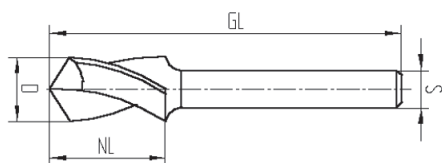
for V-grooves, decorative grooves, lettering or bevelling
on portable routers etc. with manual feed (MAN)

for soft- and hardwood

HS	D	a	NL	Z	S	Part number RH
	11	60	14	2	8	6810.110.600.HS.R
	14	90	18	2	8	6810.140.900.HS.R

for hardwood, wood composites and coated materials

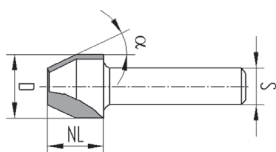
TC	D	a	NL	Z	S	Part number RH
	14	90	13	2	8	6810.140.900.HW.R



two helical cutting edges • V-point • RH rotation •
parallel shank 8 mm

for working UPVC profiles on copying machines
e. g. Rapid • Striffler • Wegoma

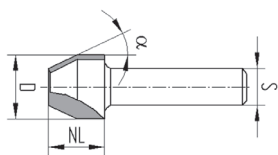
HS	D	NL	GL	Z	S	Part number RH
	12	20	80	2	8	7806.1220.X080.HS.R
	14	20	110	2	8	7806.1420.X011.HS.R



two cutting edges • RH rotation • parallel shank 6 mm

for working hardwood, wood composites and coated materials on portable routers etc. with manual feed (MAN)

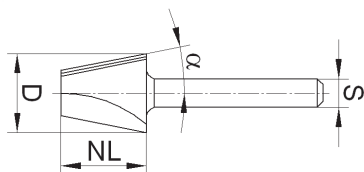
TC					
	<i>D</i>	<i>α</i>	<i>NL</i>	<i>S</i>	<i>Part number RH</i>
	12	22	12	6	6621.120.220.HW.R
	12	45	12	6	6621.120.450.HW.R



two cutting edges • RH rotation • parallel shank 8 mm

for working hardwood, wood composites and coated materials on portable routers etc. with manual feed (MAN)

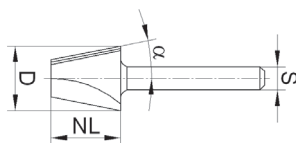
TC	D	α	NL	Z	S	Part number RH
	12	22	12	2	8	6821.120.220.HW.R



two cutting edges • RH rotation • parallel shank 6 mm

for working softwood and hardwood on portable
routers etc. with manual feed (MAN)

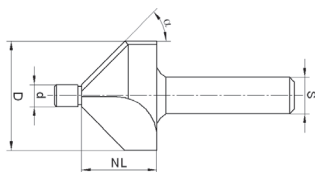
HS	D	α	NL	S	Part number RH
	22,8	45	14	6	6622.228.450.HS.R



two cutting edges • RH rotation • parallel shank 8 mm

for working softwood and hardwood on portable
routers etc. with manual feed (MAN)

HS	D	α	NL	Z	S	Part number RH
	22,8	45	14	2	8	6822.228.450.HS.R



two cutting edges • RH rotation • with guide pin •
parallel shank 6 mm

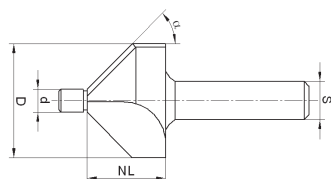
for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood

HS	D	α	NL	d	S	Part number RH
	22,8	45	16,5	4,8	6	6650.228.000.HS.R

for hardwood, wood composites and coated materials

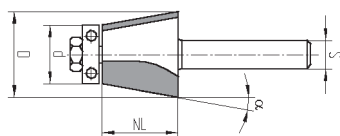
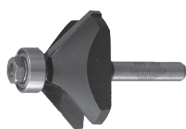
TC	D	α	NL	d	S	Part number RH
	12,5	45	11,5	4,8	6	6650.125.000.HW.R



two cutting edges • RH rotation • with guide pin •
parallel shank 8 mm

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	α	NL	d	Z	S	Part number RH
	12,5	45	11,5	4,8	2	8	6850.125.000.HW.R



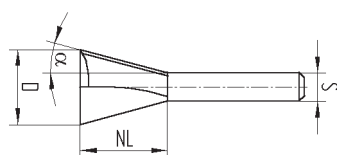
two cutting edges • RH rotation • with ball bearing guide •
parallel shank 6 mm

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	a	NL	d	S	Part number RH
	35,2	45	15	12,7	6	6672.352.450.HW.R

spare parts

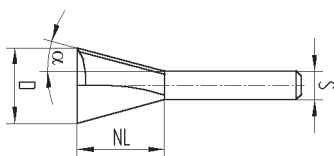
Denotation	D	d	PU	Part number spare parts
ball bearing	12,7	4,8	3	100.127.048.SM.0



two cutting edges • RH rotation • parallel shank 6 mm

for working softwood and hardwood on portable routers etc. with manual feed (MAN)

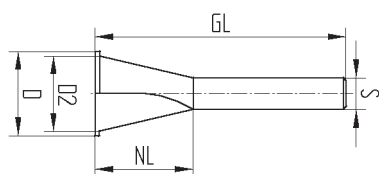
HS	D	α	NL	S	Part number RH
	10	15	7	6	6630.100.000.HS.R
	12	15	8	6	6630.120.000.HS.R
	14	15	10	6	6630.140.000.HS.R
	16	15	13	6	6630.160.000.HS.R



two cutting edges • RH rotation • parallel shank 8 mm

for working softwood and hardwood on portable routers etc. with manual feed (MAN)

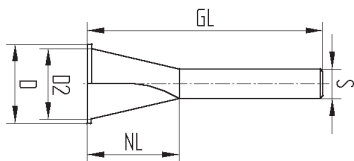
HS	D	a	NL	Z	S	Part number RH
	10	15	7	2	8	6830.100.000.HS.R
	12	15	8	2	8	6830.120.000.HS.R



two cutting edges • with scorer • RH rotation •
parallel shank 6 mm

for working softwood and hardwood on portable
routers etc. with manual feed (MAN)

HS	D	D2	NL	GL	S	Part number RH
	14,3	12,7	13,5	44	6	6632.143.000.HS.R

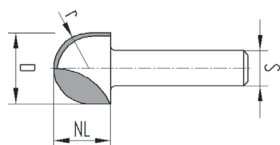


two cutting edges • with scorer • RH rotation •
parallel shank 8 mm

for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood							
HS	D	D2	NL	GL	Z	S	Part number RH
	14,3	12,7	13,5	44	2	8	6832.143.000.HS.R

for hardwood, wood composites and coated materials							
TC	D	D2	NL	GL	Z	S	Part number RH
	14,3	12,7	13,5	46	2	8	6832.143.000.HW.R



two cutting edges • RH rotation • parallel shank 6 mm

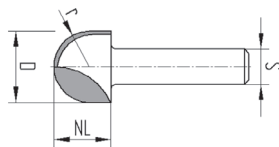
for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood

HS	D	r	NL	S	Part number RH
	8	4	9	6	6618.080.040.HS.R
	12,7	6,35	9	6	6618.127.063.HS.R
	16	8	10	6	6618.160.080.HS.R
	20	10	15	6	6618.200.100.HS.R

for hardwood, wood composites and coated materials

TC	D	r	NL	S	Part number RH
	12,7	6,35	9	6	6618.127.063.HW.R



two cutting edges • RH rotation • parallel shank 8 mm

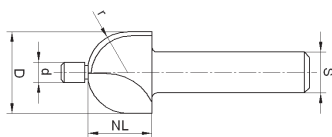
for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood

HS	D	r	NL	Z	S	Part number RH
	8	4	9	2	8	6818.080.040.HS.R
	9,5	4,75	10	2	8	6818.095.047.HS.R
	12,7	6,35	9	2	8	6818.127.063.HS.R
	16	8	10	2	8	6818.160.080.HS.R
	20	10	15	2	8	6818.200.100.HS.R

for hardwood, wood composites and coated materials

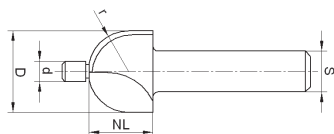
TC	D	r	NL	Z	S	Part number RH
	12,7	6,35	9	2	8	6818.127.063.HW.R



two cutting edges • RH rotation • with guide pin •
parallel shank 6 mm

for working softwood and hardwood on portable
routers etc. with manual feed (MAN)

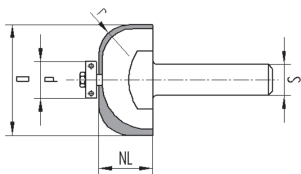
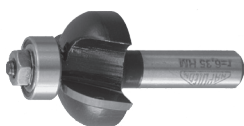
HS	D	r	NL	d	S	Part number RH
	11	5,5	9	4,8	6	6658.110.055.HS.R
	13	6,5	9	4,8	6	6658.130.065.HS.R
	15	7,5	9	4,8	6	6658.150.075.HS.R
	17,6	6,35	13	4,8	6	6658.176.064.HS.R
	23,8	9,5	18	4,8	6	6658.238.095.HS.R



two cutting edges • RH rotation • with guide pin •
parallel shank 8 mm

for working softwood and hardwood on portable routers etc.
with manual feed (MAN)

HS							Part number
	<i>D</i>	<i>r</i>	<i>NL</i>	<i>d</i>	<i>Z</i>	<i>S</i>	<i>RH</i>
	17,6	6,35	13	4,8	2	8	6858.176.064.HS.R
	23,8	9,5	18	4,8	2	8	6858.238.095.HS.R



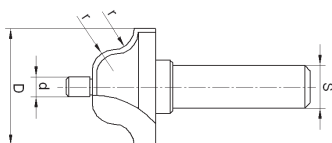
two cutting edges • RH rotation • with ball bearing guide •
parallel shank 8 mm

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	r	NL	d	Z	S	Part number RH
	25,4	6,35	12,7	12,7	2	8	6877.254.064.HW.R

spare parts

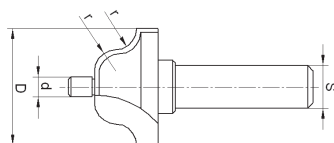
Denotation	D	d	PU	Part number spare parts
ball bearing	12,7	4,8	3	100.127.048.SM.0



two cutting edges • RH rotation • with guide pin •
parallel shank 6 mm

for working softwood and hardwood on portable
routers etc. with manual feed (MAN)

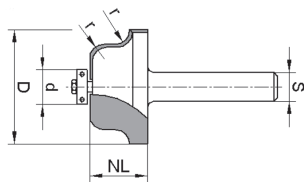
HS	<i>D</i>	<i>r</i>	<i>d</i>	<i>s</i>	<i>Part number</i> <i>RH</i>
	23,8	4/4	4,8	6	6659.238.040.HS.R
	30,2	6,35/6,35	4,8	6	6659.302.063.HS.R



two cutting edges • RH rotation • with guide pin •
parallel shank 8 mm

for working softwood and hardwood on portable routers etc.
with manual feed (MAN)

HS	D	r	d	Z	S	Part number RH
	23,8	4/4	4,8	2	8	6859.238.040.HS.R
	30,2	6,35/6,35	4,8	2	8	6859.302.063.HS.R



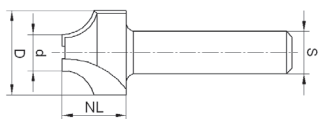
two cutting edges • RH rotation • with ball bearing guide •
parallel shank 8 mm

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	r	NL	d	Z	S	Part number RH
	31,7	4/4	13	12,7	2	8	6879.317.040.HW.R

spare parts

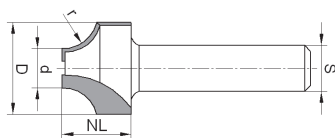
Denotation	D	d	PU	Part number spare parts
ball bearing	12,7	4,8	3	100.127.048.SM.0



two cutting edges • RH rotation • parallel shank 6 mm

for working softwood and hardwood on portable routers etc. with manual feed (MAN)

HS	D	r	d	NL	S	Part number RH
	16	5	6	10	6	6625.160.050.HS.R



two cutting edges • RH rotation • parallel shank 8 mm

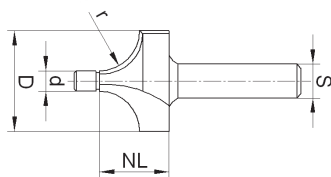
for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood

HS	D	r	d	NL	Z	S	Part number RH
	16	5	6	10	2	8	6825.160.050.HS.R

for hardwood, wood composites and coated materials • no TC-fitted plunge tip

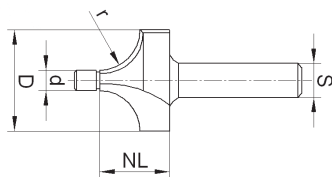
TC	D	r	d	NL	Z	S	Part number RH
	26	6,35	13	12	2	8	6825.260.063.HW.R



two cutting edges • RH rotation • with guide pin •
parallel shank 6 mm

for working softwood and hardwood on portable
routers etc. with manual feed (MAN)

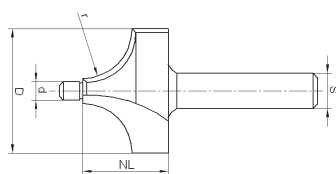
HS	D	r	NL	d	S	Part number RH
	14,8	5	11	4,8	6	6654.148.050.HS.R
	17,5	6,35	13,4	4,8	6	6654.175.063.HS.R
	20,8	8	15	4,8	6	6654.208.080.HS.R
	23,8	9,5	16	4,8	6	6654.238.095.HS.R



two cutting edges • RH rotation • with guide pin •
parallel shank 8 mm

for working softwood and hardwood on portable routers etc.
with manual feed (MAN)

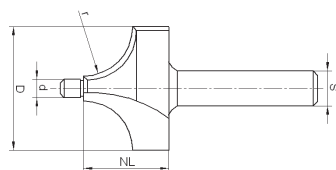
HS	D	r	NL	d	Z	S	Part number RH
	17,5	6,35	13,4	4,8	2	8	6854.175.063.HS.R
	20,8	8	15	4,8	2	8	6854.208.080.HS.R
	23,8	9,5	16	4,8	2	8	6854.238.095.HS.R



two cutting edges • RH rotation • with guide pin •
parallel shank 6 mm

for working softwood and hardwood on portable
routers etc. with manual feed (MAN)

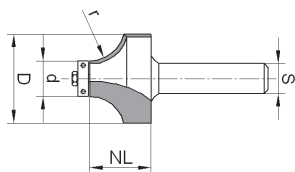
HS	D	r	NL	d	S	Part number
						RH
	21,6	6,35	14	4,8	6	6656.216.064.HS.R
	28,0	9,5	16	4,8	6	6656.280.095.HS.R



two cutting edges • RH rotation • with guide pin •
parallel shank 8 mm

for working softwood and hardwood on portable routers etc.
with manual feed (MAN)

HS	D	r	NL	d	Z	S	Part number RH
	21,6	6,35	14	4,8	2	8	6856.216.064.HS.R
	28,0	9,5	16	4,8	2	8	6856.280.095.HS.R



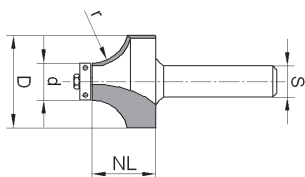
two cutting edges • RH rotation • with ball bearing guide •
parallel shank 6 mm

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	r	NL	d	S	Part number RH
	16,7	2	8	12,7	6	6676.167.020.HW.R
	20,7	4	12	12,7	6	6676.207.040.HW.R
	25,5	6,35	12	12,7	6	6676.255.064.HW.R
	28,7	8	15	12,7	6	6676.287.080.HW.R
	38,1	12,7	19,7	12,7	6	6676.381.127.HW.R

spare parts

Denotation	D	d	PU	Part number spare parts
ball bearing	12,7	4,8	3	100.127.048.SM.0



two cutting edges • RH rotation • with ball bearing guide •
parallel shank 8 mm

for use on portable routers etc. with manual feed (MAN)

for soft- and hardwood

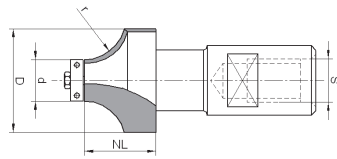
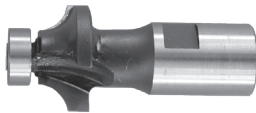
HS	D	r	NL	d	Z	S	Part number RH
	28,7	8	15	12,7	2	8	6876.287.080.HS.R
	38,1	12,7	19,7	12,7	2	8	6876.381.127.HS.R

for hardwood, wood composites and coated materials

TC	D	r	NL	d	Z	S	Part number RH
	16,7	2	8	12,7	2	8	6876.167.020.HW.R
	18,7	3	8	12,7	2	8	6876.187.030.HW.R
	20,7	4	12	12,7	2	8	6876.207.040.HW.R
	22,7	5	12	12,7	2	8	6876.227.050.HW.R
	28,7	8	15	12,7	2	8	6876.287.080.HW.R
	31,7	9,5	16	12,7	2	8	6876.317.095.HW.R
	42,7	15	21	12,7	2	8	6876.427.150.HW.R

spare parts

	Denotation	D	d	PU	Part number spare parts
	ball bearing	12,7	4,8	3	100.127.048.SM.0



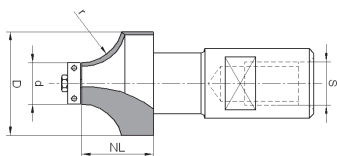
two cutting edges • RH rotation • with ball bearing guide •
shank internal thread M10

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	r	NL	d	Z	S	Part number RH
	18,7	3	8	12,7	2	IG M10	6976-6.187.030.HW.R
	25,5	6,35	12	12,7	2	IG M10	6976-6.255.064.HW.R
	31,7	9,5	16	12,7	2	IG M10	6976-6.317.095.HW.R
	42,7	15	21	12,7	2	IG M10	6976-6.427.150.HW.R

spare parts

Denotation	D	d	PU	Part number spare parts
ball bearing	12,7	4,8	3	100.127.048.SM.0



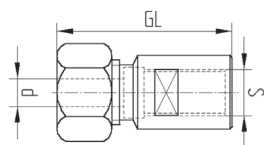
two cutting edges • RH rotation • with ball bearing guide •
shank internal thread M12x1

for working hardwood, wood composites and coated
materials on portable routers etc. with manual feed (MAN)

TC	D	r	NL	d	Z	S	Part number RH
	18,7	3	8	12,7	2	IG M12x1	6976-9.187.030.HW.R
	25,5	6,35	12	12,7	2	IG M12x1	6976-9.255.064.HW.R
	28,7	8	15	12,7	2	IG M12x1	6976-9.287.080.HW.R
	31,7	9,5	16	12,7	2	IG M12x1	6976-9.317.095.HW.R
	42,7	15	21	12,7	2	IG M12x1	6976-9.427.150.HW.R

spare parts

Denotation	D	d	PU	Part number spare parts
ball bearing	12,7	4,8	3	100.127.048.SM.0



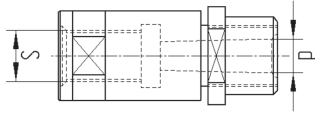
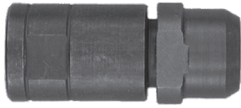
threepart • RH rotation

consisting of:
holding fixture with shank internal thread M10
collet
nut

for e. g. Scheer

complete					
	complete	d	GL	S	Part number RH
	for shank 6	6	39	IG M10	315-6.060.000.SM.R

component parts			
	Denotation	d	Part number components
	collet	6	315-0.000.060.SM.0



threepart • RH rotation

consisting of:

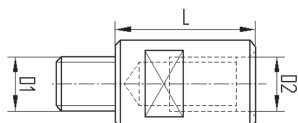
holding fixture with shank internal thread M10

collet

nut

for e. g. Scheer

	<i>complete</i>	<i>d</i>	<i>S</i>	<i>Part number</i> <i>RH</i>
	for shank 6	6	IG M10	7315-6.060.000.SM.R



to extend dowel drills with threaded shank M10 •
RH rotation

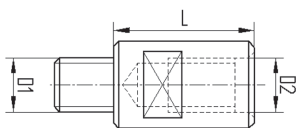
for e. g. Ayen • Mayer • Scheer

	<i>D1</i>	<i>D2</i>	<i>L</i>	<i>Part number RH</i>
	AG M10	IG M10	18	318-6.180.000.SM.R
	AG M10	IG M10	25	318-6.250.000.SM.R
	AG M10	IG M10	35	318-6.350.000.SM.R



to extend dowel drills with threaded shank M12x1 •
RH rotation

for e. g. Elu

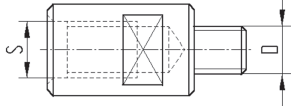


	D1	D2	L	Part number RH
	AG M12x1	IG M12x1	25	318-9.250.000.SM.R
	AG M12x1	IG M12x1	35	318-9.350.000.SM.R
	AG M12x1	IG M12x1	40	318-9.400.000.SM.R

RH rotation

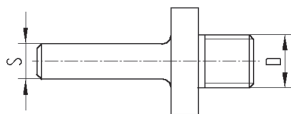
for e. g. Elu (DeWalt) • Haffner • Holzma • Scheer

internal thread / external thread



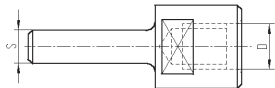
<i>S</i>	<i>D</i>	<i>Part number RH</i>
IG M10	AG M12x1	321.000.000.SM.R
IG M12x1	AG M10	320.000.000.SM.R

cylindrical / external thread



<i>S</i>	<i>D</i>	<i>Part number RH</i>
8x25 zyl.	AG M10	323.080.000.SM.R
10x30 zyl.	AG M12x1	322.100.000.SM.R
12x50 zyl.	AG M12x1	326.000.000.SM.R

cylindrical / internal thread



<i>S</i>	<i>D</i>	<i>Part number RH</i>
8x25 zyl.	IG M10	321.000.080.SM.R

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